SIEMENS

Data sheet

6ES7511-1FK02-0AB0



SIMATIC S7-1500F, CPU 1511F-1 PN, CENTRAL PROCESSING UNIT WITH WITH WORKING MEMORY 225 KB FOR PROGRAM AND 1 MB FOR DATA, 1. INTERFACE: PROFINET IRT WITH 2 PORT SWITCH, 60 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY

| General information | |
|---|----------------|
| Product type designation | CPU 1511F-1 PN |
| HW functional status | FS01 |
| Firmware version | V2.5 |
| Engineering with | |
| • STEP 7 TIA Portal configurable/integrated as of version | V15 |
| Configuration control | |
| via dataset | Yes |
| Display | |
| Screen diagonal [cm] | 3.45 cm |
| Control elements | |
| Number of keys | 8 |
| Mode buttons | 2 |
| Supply voltage | |
| Type of supply voltage | 24 V DC |
| permissible range, lower limit (DC) | 19.2 V |

| normissible range upper limit (DC) | 28.8 V |
|---|---|
| permissible range, upper limit (DC) | Yes |
| Reverse polarity protection | |
| Mains buffering | E mo |
| Mains/voltage failure stored energy time | 5 ms |
| • Repeat rate, min. | 1 s |
| Input current | |
| Current consumption (rated value) | 0.7 A |
| Current consumption, max. | 0.95 A |
| Inrush current, max. | 1.9 A; Rated value |
| l²t | 0.02 A ² ·s |
| Power | |
| Infeed power to the backplane bus | 10 W |
| Power consumption from the backplane bus (balanced) | 5.5 W |
| Power loss | |
| Power loss, typ. | 5.7 W |
| Memory | |
| Number of slots for SIMATIC memory card | 1 |
| SIMATIC memory card required | Yes |
| Work memory | |
| integrated (for program) | 225 kbyte |
| integrated (for data) | 1 Mbyte |
| Load memory | |
| Plug-in (SIMATIC Memory Card), max. | 32 Gbyte |
| Backup | |
| maintenance-free | Yes |
| CPU processing times | |
| for bit operations, typ. | 60 ns |
| for word operations, typ. | 72 ns |
| for fixed point arithmetic, typ. | 96 ns |
| for floating point arithmetic, typ. | 384 ns |
| CPU-blocks | |
| Number of elements (total) | 2 000; Blocks (OB, FB, FC, DB) and UDTs |
| DB | |
| Number range | 1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999 |
| • Size, max. | 1 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB |
| FB | |
| Number range | 0 65 535 |
| | |

| • Size, max. | 150 kbyte |
|---|---|
| FC | , |
| Number range | 0 65 535 |
| • Size, max. | 150 kbyte |
| OB | |
| • Size, max. | 150 kbyte |
| Number of free cycle OBs | 100 |
| Number of time alarm OBs | 20 |
| Number of delay alarm OBs | 20 |
| Number of cyclic interrupt OBs | 20; With minimum OB 3x cycle of 500 μs |
| Number of process alarm OBs | 50 |
| Number of DPV1 alarm OBs | 3 |
| Number of isochronous mode OBs | 1 |
| Number of technology synchronous alarm OBs | 2 |
| Number of startup OBs | 100 |
| Number of asynchronous error OBs | 4 |
| Number of synchronous error OBs | 2 |
| Number of diagnostic alarm OBs | 1 |
| Nesting depth | |
| per priority class | 24; Up to 8 possible for F-blocks |
| • per priority class | |
| Counters, timers and their retentivity | |
| | |
| Counters, timers and their retentivity | 2 048 |
| Counters, timers and their retentivity S7 counter | |
| Counters, timers and their retentivity S7 counter • Number | |
| Counters, timers and their retentivity S7 counter • Number Retentivity | 2 048 |
| Counters, timers and their retentivity S7 counter • Number Retentivity — adjustable | 2 048 |
| Counters, timers and their retentivity S7 counter • Number Retentivity — adjustable IEC counter | 2 048 Yes |
| Counters, timers and their retentivity S7 counter • Number Retentivity — adjustable IEC counter • Number | 2 048 Yes |
| Counters, timers and their retentivity S7 counter • Number Retentivity — adjustable IEC counter • Number Retentivity | 2 048 Yes Any (only limited by the main memory) |
| Counters, timers and their retentivity S7 counter • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable | 2 048 Yes Any (only limited by the main memory) |
| Counters, timers and their retentivity S7 counter • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable S7 times | 2 048 Yes Any (only limited by the main memory) Yes |
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| Counters, timers and their retentivity S7 counter • Number Retentivity adjustable IEC counter • Number Retentivity adjustable S7 times • Number Retentivity adjustable IEC timer | 2 048 Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) |
| Counters, timers and their retentivity S7 counter • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable S7 times • Number Retentivity — adjustable IEC timer • Number | 2 048 Yes Any (only limited by the main memory) Yes 2 048 Yes |
| Counters, timers and their retentivity S7 counter • Number Retentivity adjustable IEC counter • Number Retentivity adjustable S7 times • Number Retentivity adjustable IEC timer • Number Retentivity Retentivity | 2 048 Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) |

Extended retentive data area (incl. timers, counters, flags), max. 1 Mbyte; When using PS 6 0W 24/48/60 V DC HF

| • Number, max. 16 kbyte • Number of clock memories 8; 8 clock memory bit, grouped into one clock memory byte >Data blocks • Retentivity djustable Yes • Retentivity opeset No .cocal data - • per priority class, max. 64 kbyte; max. 16 KB per block divess area - 0 clodadress area - • Inputs 32 kbyte; All inputs are in the process image • Outputs 32 kbyte; All outputs are in the process image • Outputs 32 kbyte; All outputs are in the process image per integrated IO subsystem - - Inputs (volume) 8 kbyte - Outputs (volume) 8 kbyte - Number of subprocess images, max. 32 arctware configuration 32: A distributed I/O system is characterized not only by the integration of distributed I/O systems aitraster modules or links (e.g. IE/PB-Link) </th <th>nags), max.</th> <th></th> | nags), max. | |
|--|---|---|
| Number of clock memories 8; 8 clock memory bit, grouped into one clock memory byte Data blocks Ves Retentivity preset No cocal data 64 kbyte; max. 16 KB per block Momber of IO modules oper priority class, max. d4 kbyte; max. 16 KB per block Momber of IO modules oper priority class, max. d4 kbyte; max. 16 KB per block Momber of IO modules Oper priority class, max. d4 kbyte; max. 16 KB per block Momber of IO modules Oper priority class, max. d4 kbyte; max. number of modules / submodules Outputs Outputs are in the process image 0 outputs (volume) 8 kbyte - Inputs (volume) 8 kbyte Outputs (volume) 8 kbyte Subprocess images Outputs (volume) 9 kbyte Subprocess images, max. Outputs (volume) Start distributed VO system is characterized on only by the integration of distributed VO system Sub connection of I/O via AS-in maxer m | Flag | |
| bala blocks Yes • Retentivity adjustable Yes • Retentivity preset No • oper priority class, max. 64 kbyte; max. 16 KB per block Idress area 1024; max. number of modules / submodules O address area 1024; max. number of modules / submodules Inputs 32 kbyte; All inputs are in the process image • Outputs 32 kbyte; All outputs are in the process image per integrated IO subsystem - - Inputs (volume) 8 kbyte - Outputs (volume) 8 kbyte Subprocess images - • Number of subprocess images, max. 32 ardware configuration 32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS- i master modules or links (e.g. IE/PB-Link) Aumber of DP masters - (A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Via CM - (A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total | • Number, max. | 16 kbyte |
| Retentivity adjustable Yes No Retentivity preset No No cocal data eper priority class, max. 64 kbyte; max. 16 KB per block defense area inputs 1 024; max. number of modules / submodules (0 address area inputs 32 kbyte; All inputs are in the process image outputs 32 kbyte; All outputs are in the process image per integrated IO subsystem - Inputs (volume) 8 kbyte -Outputs (volume) - Inputs (volume) 8 kbyte -Outputs (volume) - Qutputs (volume) 8 kbyte -Outputs (volume) - Vactor of subprocess images, max. 32 - Addressere - Via CM - Attract modules or links (eg. IE/PB-Link) - Inmater modules or links (eg. IE/PB-Link) - Via CM - Via CM 4: A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total - Via CM - Via CM | Number of clock memories | 8; 8 clock memory bit, grouped into one clock memory byte |
| Retentivity preset No oceal data 64 kbyte; max. 16 KB per block threess area 1 024; max. number of modules / submodules Volumber of IO modules 1 024; max. number of modules / submodules O address area 22 kbyte; All inputs are in the process image Inputs 32 kbyte; All outputs are in the process image Per integrated IO subsystem 8 kbyte - Inputs (volume) 8 kbyte - Outputs (volume) 1 - Ware configuration 42 A maximum o | Data blocks | |
| acid data • per priority class, max. 64 kbyte; max. 16 KB per block defeess area 1024; max. number of modules / submodules O address area 2 kbyte; All inputs are in the process image • Inputs 32 kbyte; All outputs are in the process image • Outputs 32 kbyte; All outputs are in the process image • Outputs 8 kbyte per integrated IO subsystem 8 kbyte - Outputs (volume) 8 kbyte - Outputs (volume) 8 kbyte - Outputs (volume) 8 kbyte Subprocess images 32 • Number of subprocess images, max. 32 ardware configuration 32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i i master modules or links (e.g. IE/PB-Link) Number of DP masters • Via CM • Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers 1 • Modules per rack, max. 32; CPU + 31 modules • Number of Ines, max. 1 * Modules per rack, max. 1 * Number of PIP CMs the number of connectable Pt | Retentivity adjustable | Yes |
| • per priority class, max. 64 kbyte; max. 16 KB per block | Retentivity preset | No |
| Idress area • Unputs • Outputs | Local data | |
| Jumber of IO modules 1 024; max. number of modules / submodules Q address area 32 kbyte; All inputs are in the process image • Inputs 32 kbyte; All outputs are in the process image per integrated IO subsystem | • per priority class, max. | 64 kbyte; max. 16 KB per block |
| Inputs 32 kbyte; All inputs are in the process image • Outputs 32 kbyte; All outputs are in the process image per integrated IO subsystem 32 kbyte; All outputs are in the process image — Inputs (volume) 8 kbyte per CM/CP 8 kbyte — Outputs (volume) 8 kbyte • Outputs (volume) 8 kbyte - Outputs (volume) 8 kbyte • Number of subprocess images.max. 32 ardware configuration 32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS in master modules or links (e.g. IE/PB-Link) Number of DP masters • Via CM • Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers 1 • Via CM 2; CPU + 31 modules • Number of lines, max. 1 • Via CM 32; CPU + 31 modules • Number of lines, max. 1 • Number of PtP CMs the number of connectable PtP CMs is only limited by the number | \ddress area | |
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| • Outputs 32 kbyte; All outputs are in the process image per integrated IO subsystem 8 kbyte - Inputs (volume) 8 kbyte per CM/CP 8 kbyte - Outputs (volume) 8 kbyte Subprocess images 32 - Number of subprocess images, max. 32 ardware configuration 32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS i master modules or links (e.g. IE/PB-Link) Number of DP masters 1; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers 1 • Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack 1 • Number of IIO controllers 1 • Number of IINES, max. 32; CPU + 31 modules • Number of Ines, max. 1 • Number of PIP CMs the number of connectable PIP CMs is only limited by the number of available slots | I/O address area | |
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| Inputs (volume) 8 kbyte A kbyte 8 kbyte 9 kbyte<!--</td--><td>— Outputs (volume)</td><td>8 kbyte</td> | — Outputs (volume) | 8 kbyte |
| Outputs (volume) 8 kbyte Subprocess images Number of subprocess images, max. 32 ardware configuration Number of distributed IO systems 32; A distributed I/O system is characterized not only by the integration of distributed I/O system is characterized not only by the integration of distributed I/O systems imaster modules, but also by the connection of I/O via AS i master modules or links (e.g. IE/PB-Link) Number of DP masters Via CM Via CM Via CM integrated 1 Via CM integrated 1 Via CM Supprocess inserted in total Rack Modules per rack, max. 1 PtP CM Number of PtP CMs determine the number of connectable PtP CMs is only limited by the number of available slots | per CM/CP | |
| Subprocess images 32 ardware configuration 32 Aumber of distributed IO systems 32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS i master modules or links (e.g. IE/PB-Link) Number of DP masters 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers 1 • Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers 1 • Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack 32; CPU + 31 modules • Number of lines, max. 1 * PP CM the number of connectable PtP CMs is only limited by the number of available slots | — Inputs (volume) | 8 kbyte |
| • Number of subprocess images, max. 32 ardware configuration 32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS i master modules or links (e.g. IE/PB-Link) Number of DP masters 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers 1 • Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers 1 • Via CM 32; CPU + 31 modules • Number of lines, max. 1 • Number of PtP CMs the number of connectable PtP CMs is only limited by the number of available slots | — Outputs (volume) | 8 kbyte |
| ardware configuration Number of distributed IO systems 32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS i master modules or links (e.g. IE/PB-Link) Number of DP masters • Via CM • Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers 1 • Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack 1 • Via CM 32; CPU + 31 modules • Number of Ines, max. 1 • Number of PtP CMs the number of connectable PtP CMs is only limited by the number of available slots | Subprocess images | |
| Number of distributed IO systems 32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS i master modules or links (e.g. IE/PB-Link) Number of DP masters • Via CM • Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers 1 • integrated 1 • Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack 1 • Modules per rack, max. 32; CPU + 31 modules • Number of PtP CMs the number of connectable PtP CMs is only limited by the number of available slots | Number of subprocess images, max. | 32 |
| integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS i master modules or links (e.g. IE/PB-Link) Number of DP masters • Via CM • Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total • Uia CM • Via CM • Via CM • Number of lines, max. • Number of lines, max. • Number of PtP CMs • Number of PtP CMs • Number of PtP CMs • Number of PtP CMs | lardware configuration | |
| Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers integrated Via CM Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack Modules per rack, max. Number of lines, max. Number of lines, max. Number of PtP CMs the number of connectable PtP CMs is only limited by the number of available slots | Number of distributed IO systems | integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS |
| can be inserted in total Number of IO Controllers • integrated 1 • Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack • Modules per rack, max. 32; CPU + 31 modules • Number of lines, max. 1 • PP CM the number of connectable PtP CMs is only limited by the number of available slots | Number of DP masters | |
| integrated Via CM Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack Modules per rack, max. Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs the number of connectable PtP CMs is only limited by the number of available slots | ● Via CM | |
| Via CM Via CM 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack Modules per rack, max. Modules per rack, max. Number of lines, max. 1 PtP CM Number of PtP CMs the number of connectable PtP CMs is only limited by the number of available slots | Number of IO Controllers | |
| Rack 32; CPU + 31 modules • Modules per rack, max. 32; CPU + 31 modules • Number of lines, max. 1 • PtP CM the number of connectable PtP CMs is only limited by the number of available slots | • integrated | 1 |
| Modules per rack, max. Number of lines, max. PtP CM Number of PtP CMs the number of connectable PtP CMs is only limited by the number of available slots | • Via CM | |
| Number of lines, max. 1 PtP CM Number of PtP CMs the number of connectable PtP CMs is only limited by the number of available slots | Rack | |
| • Number of PtP CMs the number of connectable PtP CMs is only limited by the number of available slots | Modules per rack, max. | 32; CPU + 31 modules |
| Number of PtP CMs the number of connectable PtP CMs is only limited by the number of available slots | Number of lines, max. | 1 |
| of available slots | PtP CM | |
| | Number of PtP CMs | |
| | ime of day | |

| Clock | |
|---|--|
| • Туре | Hardware clock |
| Backup time | 6 wk; At 40 °C ambient temperature, typically |
| Deviation per day, max. | 10 s; Typ.: 2 s |
| Operating hours counter | |
| Number | 16 |
| Clock synchronization | |
| • supported | Yes |
| • in AS, master | Yes |
| • in AS, slave | Yes |
| on Ethernet via NTP | Yes |
| Interfaces | |
| Number of PROFINET interfaces | 1 |
| 1. Interface | |
| Interface types | |
| Number of ports | 2 |
| integrated switch | Yes |
| • RJ 45 (Ethernet) | Yes; X1 |
| Protocols | |
| IP protocol | Yes; IPv4 |
| PROFINET IO Controller | Yes |
| PROFINET IO Device | Yes |
| SIMATIC communication | Yes |
| Open IE communication | Yes |
| Web server | Yes |
| Media redundancy | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 |
| PROFINET IO Controller | |
| Services | |
| — PG/OP communication | Yes |
| — S7 routing | Yes |
| — Isochronous mode | Yes |
| — Open IE communication | Yes |
| — IRT | Yes |
| — MRP | Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 |
| — MRPD | Yes; Requirement: IRT |
| — PROFlenergy | Yes |
| — Prioritized startup | Yes; Max. 32 PROFINET devices |
| — Number of connectable IO Devices, max. | 128; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| — Of which IO devices with IRT, max. | 64 |

| — Number of connectable IO Devices for RT, max. | 128 |
|---|--|
| — of which in line, max. | 128 |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces |
| — Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Update time for IRT | |
| — for send cycle of 250 μs | 250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive |
| — for send cycle of 500 μs | 500 μs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 μs of the isochronous OB is decisive |
| — for send cycle of 1 ms | 1 ms to 16 ms |
| — for send cycle of 2 ms | 2 ms to 32 ms |
| — for send cycle of 4 ms | 4 ms to 64 ms |
| — With IRT and parameterization of "odd" | Update time = set "odd" send clock (any multiple of 125 μ s: 375 |
| send cycles | µs, 625 µs 3 875 µs) |
| Update time for RT | |
| — for send cycle of 250 μs | 250 μs to 128 ms |
| — for send cycle of 500 μs | 500 μs to 256 ms |
| — for send cycle of 1 ms | 1 ms to 512 ms |
| — for send cycle of 2 ms | 2 ms to 512 ms |
| — for send cycle of 4 ms | 4 ms to 512 ms |
| PROFINET IO Device | |
| Services | |
| — PG/OP communication | Yes |
| — S7 routing | Yes |
| — Isochronous mode | No |
| — Open IE communication | Yes |
| — IRT | Yes |
| — MRP | Yes |
| — MRPD | Yes; Requirement: IRT |
| — PROFlenergy | Yes |
| — Shared device | Yes |
| — Number of IO Controllers with shared | 4 |
| device, max. | |
| — Asset management record | Yes; Per user program |
| Interface types | |
| RJ 45 (Ethernet) | |

RJ 45 (Ethernet)

| • 100 Mbps | Yes |
|--|-----|
| Autonegotiation | Yes |
| Autocrossing | Yes |
| Industrial Ethernet status LED | Yes |

| Protocols | |
|---|--|
| Number of connections | |
| Number of connections, max. | 96; via integrated interfaces of the CPU and connected CPs / CMs |
| Number of connections reserved for ES/HMI/web | 10 |
| Number of connections via integrated | 64 |
| interfaces | |
| Number of S7 routing paths | 16 |
| PROFINET IO Controller | |
| Services | |
| — PG/OP communication | Yes |
| — S7 routing | Yes |
| — Isochronous mode | Yes |
| — Open IE communication | Yes |
| — IRT | Yes |
| — PROFlenergy | Yes |
| — Prioritized startup | Yes; Max. 32 PROFINET devices |
| — Number of connectable IO Devices, max. | 128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| — Of which IO devices with IRT, max. | 64 |
| — Number of connectable IO Devices for RT, max. | 128 |
| — of which in line, max. | 128 |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces |
| — Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Redundancy mode | |
| • MRP | Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 |
| • MRPD | Yes; Requirement: IRT |
| SIMATIC communication | |
| S7 communication, as server | Yes |
| S7 communication, as client | Yes |
| • User data per job, max. | See online help (S7 communication, user data size) |
| Open IE communication | |
| • TCP/IP | Yes |

| — Data length, max. | 64 kbyte |
|--|--|
| — several passive connections per port, | Yes |
| supported | |
| • ISO-on-TCP (RFC1006) | Yes |
| — Data length, max. | 64 kbyte |
| • UDP | Yes |
| — Data length, max. | 1 472 byte |
| — UDP multicast | Yes |
| • DHCP | No |
| • SNMP | Yes |
| • DCP | Yes |
| • LLDP | Yes |
| Web server | |
| • HTTP | Yes; Standard and user pages |
| • HTTPS | Yes; Standard and user pages |
| OPC UA | |
| Runtime license required | Yes |
| OPC UA server | Yes; Data access (read, write, subscribe), method call, custom |
| | address space |
| Application authentication | Yes |
| — Security policies | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |
| — User authentication | "anonymous" or by user name & password |
| — Number of sessions, max. | 32 |
| — Number of accessible variables, max. | 50 000 |
| — Number of registerable nodes, max. | 10 000 |
| — Number of subscriptions per session, max. | 20 |
| — Sampling time, min. | 100 ms |
| — Send time, min. | 500 ms |
| — Number of server methods, max. | 20 |
| — Number of inputs/outputs per server method, max. | 20 |
| — Number of monitored items, max. | 1 000; For 1 s sampling interval and 1 s send interval |
| — Number of server interfaces, max. | 10 |
| - Number of nodes for user-defined server | 1 000 |
| interfaces, max. | |
| Further protocols | |
| • MODBUS | Yes; MODBUS TCP |
| Media redundancy | |
| Switchover time on line break, typ. | 200 ms; For MRP, bumpless for MRPD |
| • Number of stations in the ring, max. | 50 |
| Isochronous mode | |

| Isochronous operation (application synchronized up to terminal) | Yes; With minimum OB 6x cycle of 625 µs |
|--|--|
| Equidistance | Yes |
| S7 message functions | |
| Number of login stations for message functions, max. | 32 |
| Program alarms | Yes |
| Number of configurable program messages, max. | 5 000 |
| Number of simultaneously active program alarms | |
| Number of program alarms | 300 |
| Number of alarms for system diagnostics | 100 |
| Number of alarms for motion technology objects | 80 |
| Test commissioning functions | |
| Joint commission (Team Engineering) | Yes; Parallel online access possible for up to 5 engineering systems |
| Status block | Yes; Up to 8 simultaneously (in total across all ES clients) |
| Single step | No |
| Number of breakpoints | 8 |
| Status/control | |
| Status/control variable | Yes |
| • Variables | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters |
| Number of variables, max. | |
| — of which status variables, max. | 200; per job |
| — of which control variables, max. | 200; per job |
| Forcing | |
| Forcing, variables | Peripheral inputs/outputs |
| Number of variables, max. | 200 |
| Diagnostic buffer | |
| • present | Yes |
| Number of entries, max. | 1 000 |
| — of which powerfail-proof | 500 |
| Traces | |
| Number of configurable Traces | 4; Up to 512 KB of data per trace are possible |
| Interrupts/diagnostics/status information | |
| Diagnostics indication LED | No. |
| • RUN/STOP LED | Yes |
| • ERROR LED | Yes |
| MAINT LED | Yes |
| STOP ACTIVE LED | Yes |
| Connection display LINK TX/RX | Yes |

| Supported technology objects | |
|--|--|
| Motion Control | Yes; Note: The number of axes affects the cycle time of the PLC |
| | program; selection guide via the TIA Selection Tool or SIZER |
| Number of available Motion Control resources for technology objects (except cam disks) | 800 |
| Required Motion Control resources | |
| — per speed-controlled axis | 40 |
| — per positioning axis | 80 |
| — per synchronous axis | 160 |
| — per external encoder | 80 |
| — per output cam | 20 |
| — per cam track | 160 |
| — per probe | 40 |
| Positioning axis | |
| — Number of positioning axes at motion control cycle of 4 ms (typical value) | 5 |
| — Number of positioning axes at motion control cycle of 8 ms (typical value) | 10 |
| Controller | |
| PID_Compact | Yes; Universal PID controller with integrated optimization |
| PID_3Step | Yes; PID controller with integrated optimization for valves |
| • PID-Temp | Yes; PID controller with integrated optimization for temperature |
| Counting and measuring | |
| High-speed counter | Yes |
| Standards, approvals, certificates | |
| Highest safety class achievable in safety mode | |
| Performance level according to ISO 13849-1 | PLe |
| • SIL acc. to IEC 61508 | SIL 3 |
| Probability of failure (for service life of 20 years and | repair time of 100 hours) |
| Low demand mode: PFDavg in accordance with SIL3 | < 2.00E-05 |
| High demand/continuous mode: PFH in accordance with SIL3 | < 1.00E-09 |
| Ambient conditions | |
| Ambient temperature during operation | |
| horizontal installation, min. | 0°0 |
| horizontal installation, max. | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off |
| vertical installation, min. | 0°0 |

• vertical installation, max.

°C, the display is switched off

40 °C; Display: 40 °C, at an operating temperature of typically 40

| • min. | -40 °C |
|---|---|
| • max. | 70 °C |
| | |
| Configuration | |
| Programming | |
| Programming language | Yes; incl. failsafe |
| — LAD | |
| — FBD | Yes; incl. failsafe |
| — STL | Yes |
| — SCL | Yes |
| — GRAPH | Yes |
| Know-how protection | |
| User program protection/password protection | Yes |
| Copy protection | Yes |
| Block protection | Yes |
| Access protection | |
| Password for display | Yes |
| Protection level: Write protection | Yes; Specific write protection both for Standard and for Failsafe |
| Protection level: Read/write protection | Yes |
| Protection level: Complete protection | Yes |
| Cycle time monitoring | |
| lower limit | adjustable minimum cycle time |
| • upper limit | adjustable maximum cycle time |
| Dimensions | |
| Width | 35 mm |
| Height | 147 mm |
| Depth | 129 mm |
| Weights | |
| Weights Weight, approx. | 430 g |
| last modified: | 10/09/2018 |
| iasi modified: | 10/00/2010 |